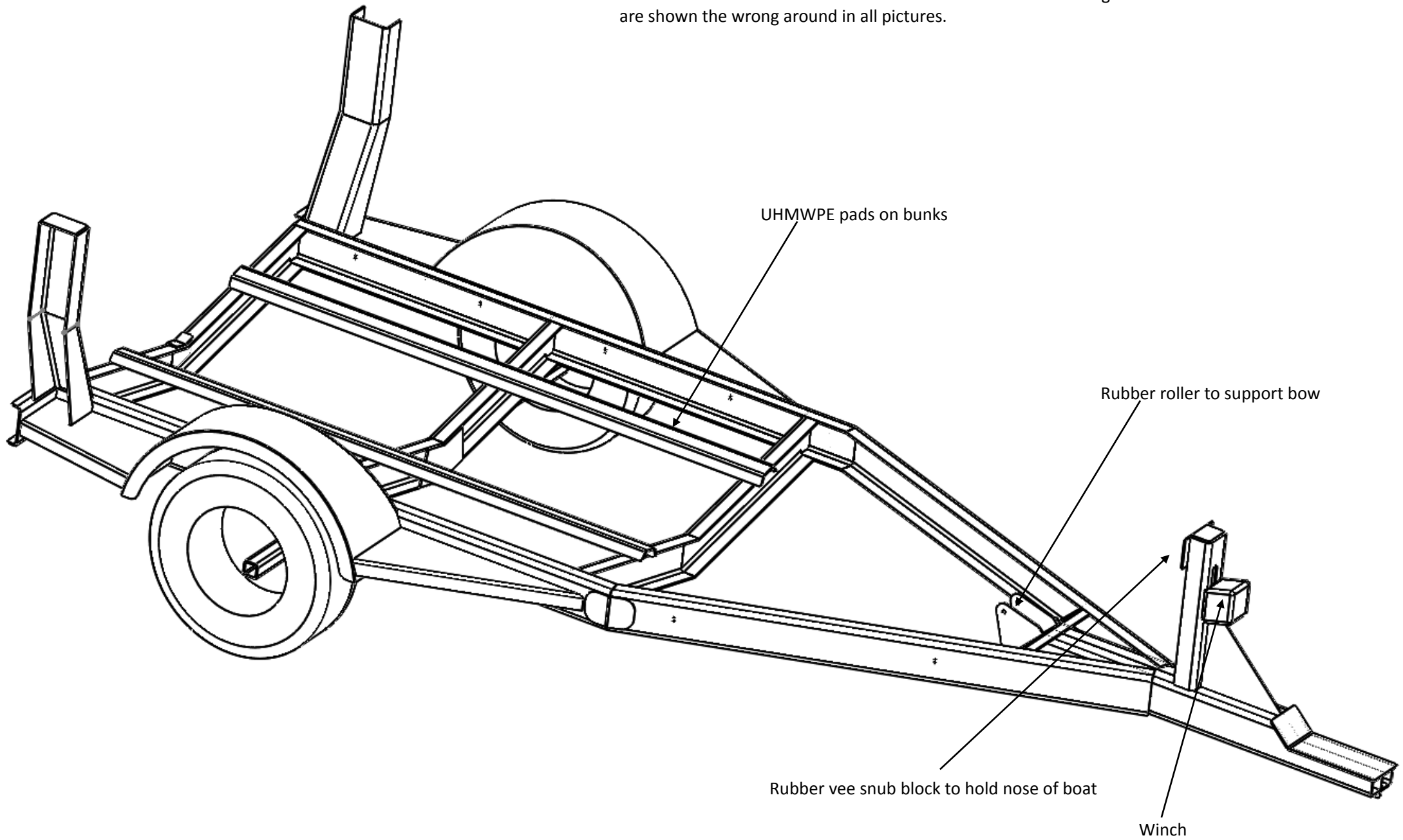
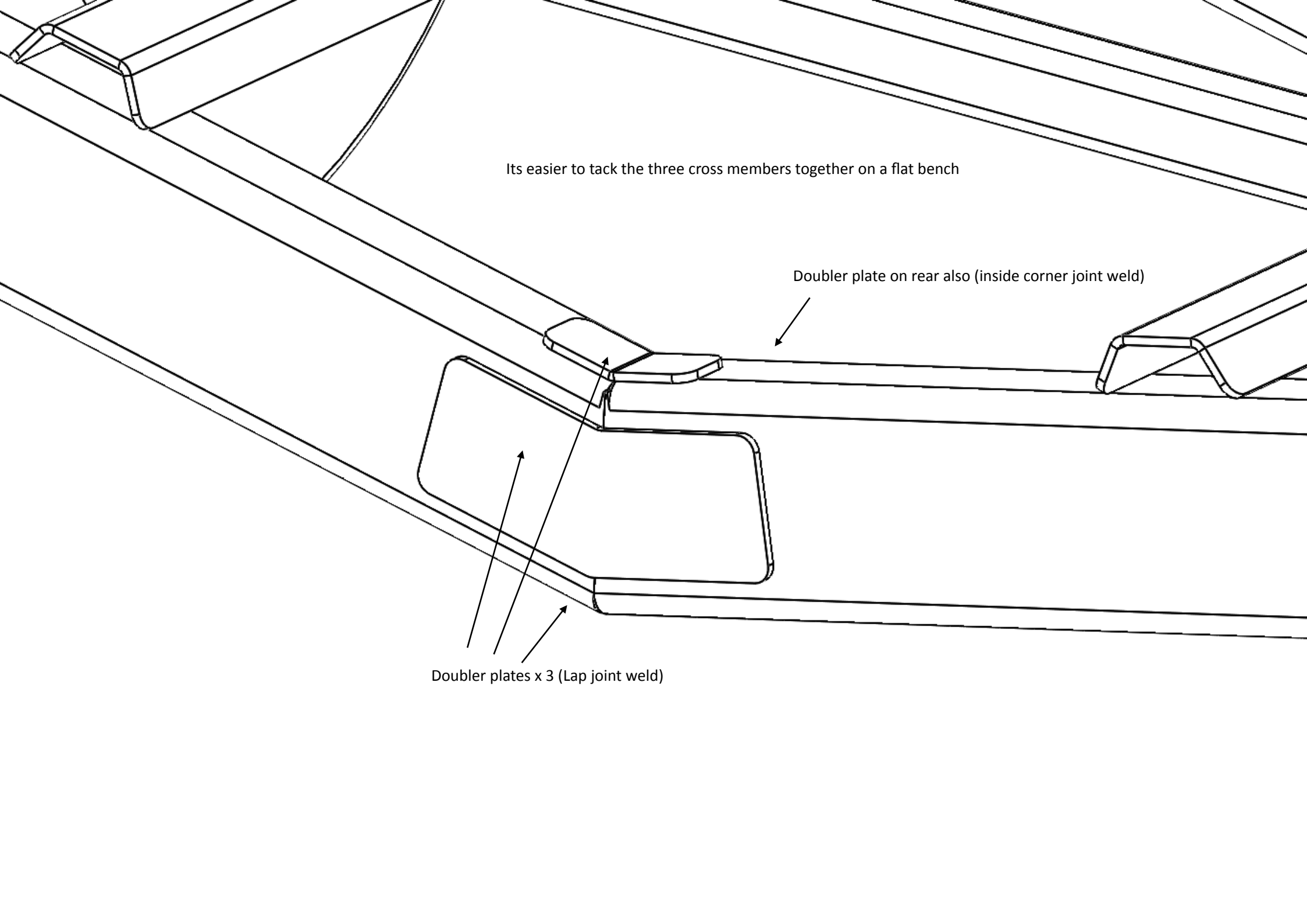


Note: The front two cross members should have the bends facing forward. These cross members are shown the wrong around in all pictures.





Its easier to tack the three cross members together on a flat bench

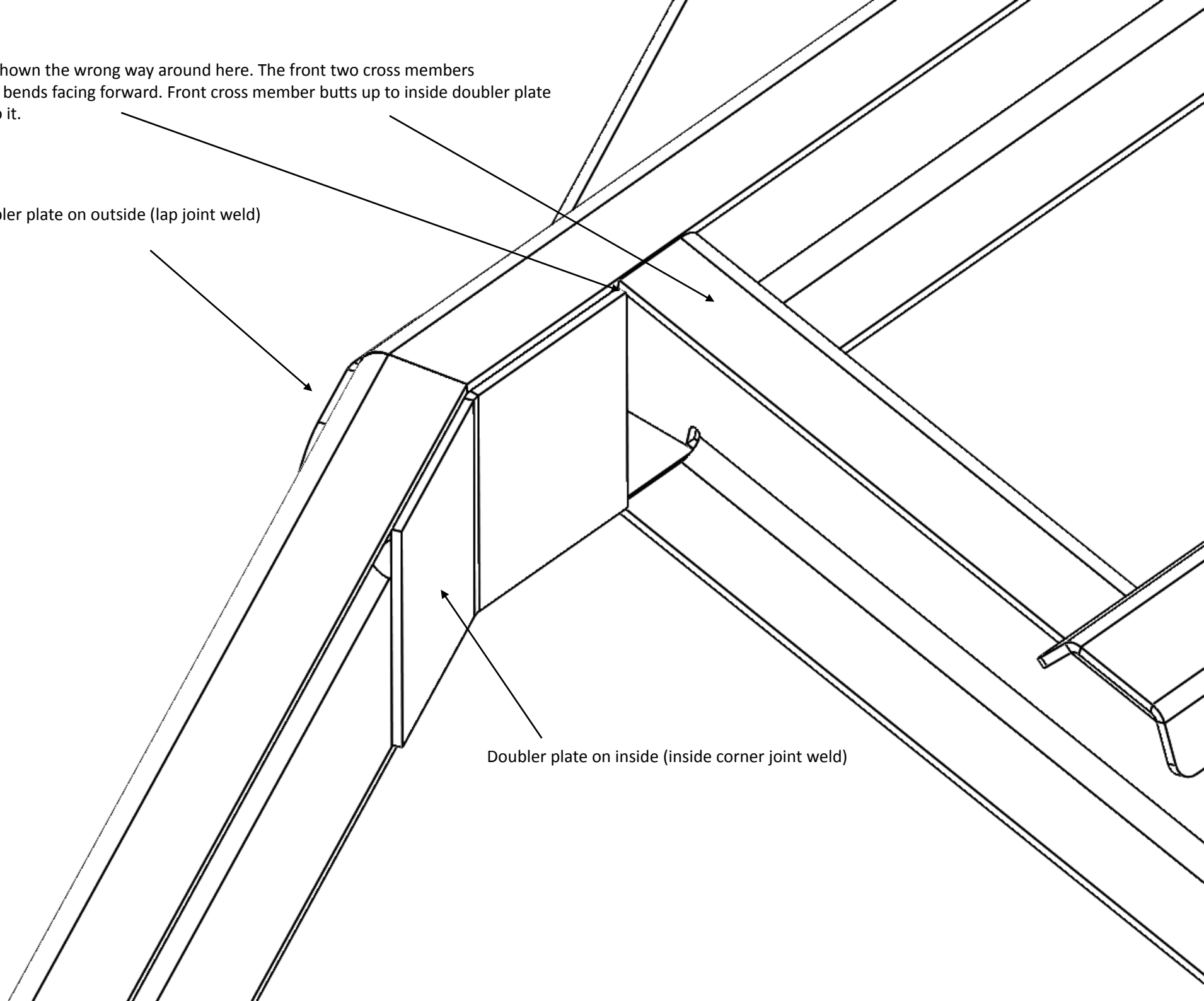
Doubler plate on rear also (inside corner joint weld)

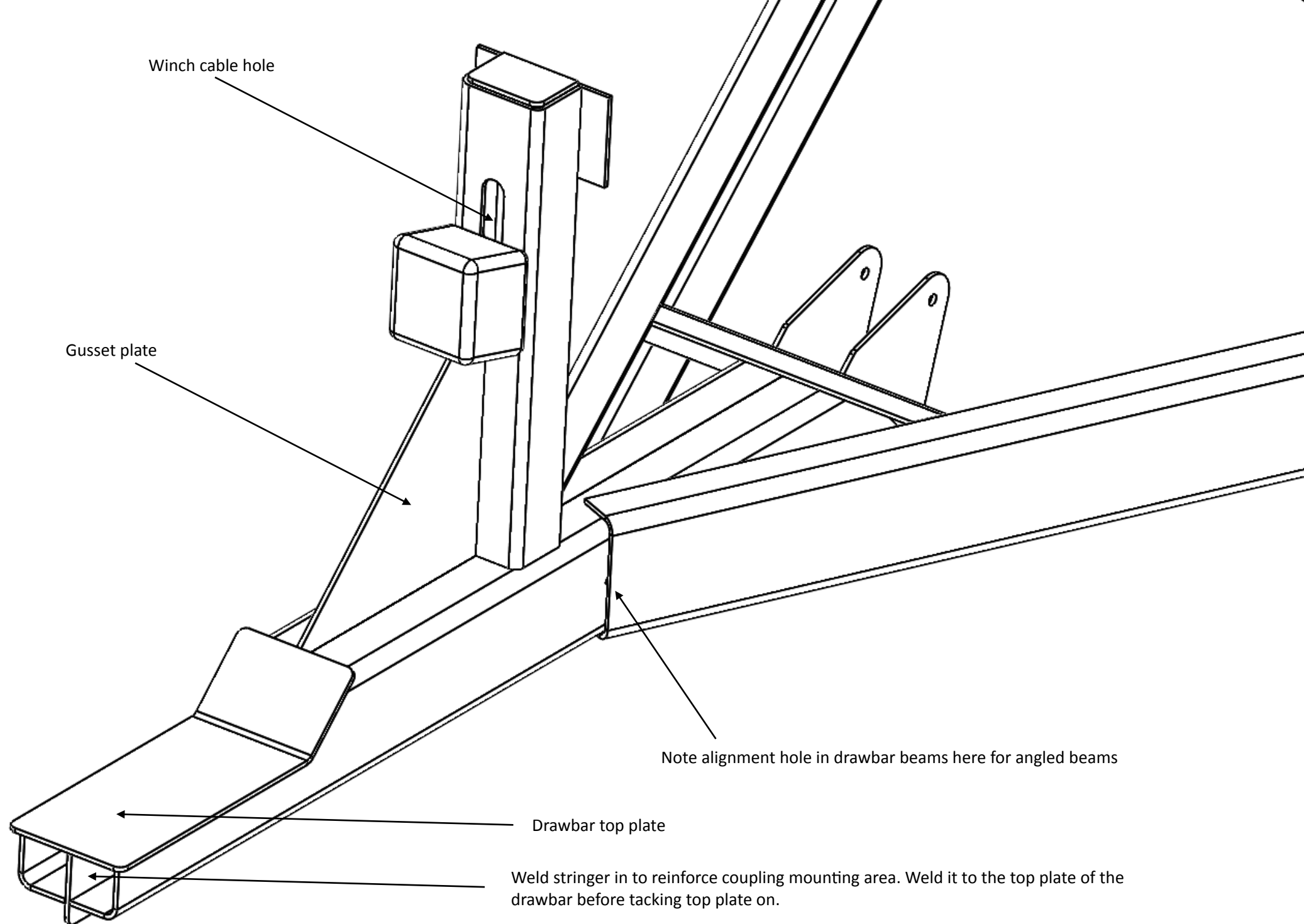
Doubler plates x 3 (Lap joint weld)

Cross member shown the wrong way around here. The front two cross members should have the bends facing forward. Front cross member butts up to inside doubler plate and is welded to it.

Doubler plate on outside (lap joint weld)

Doubler plate on inside (inside corner joint weld)





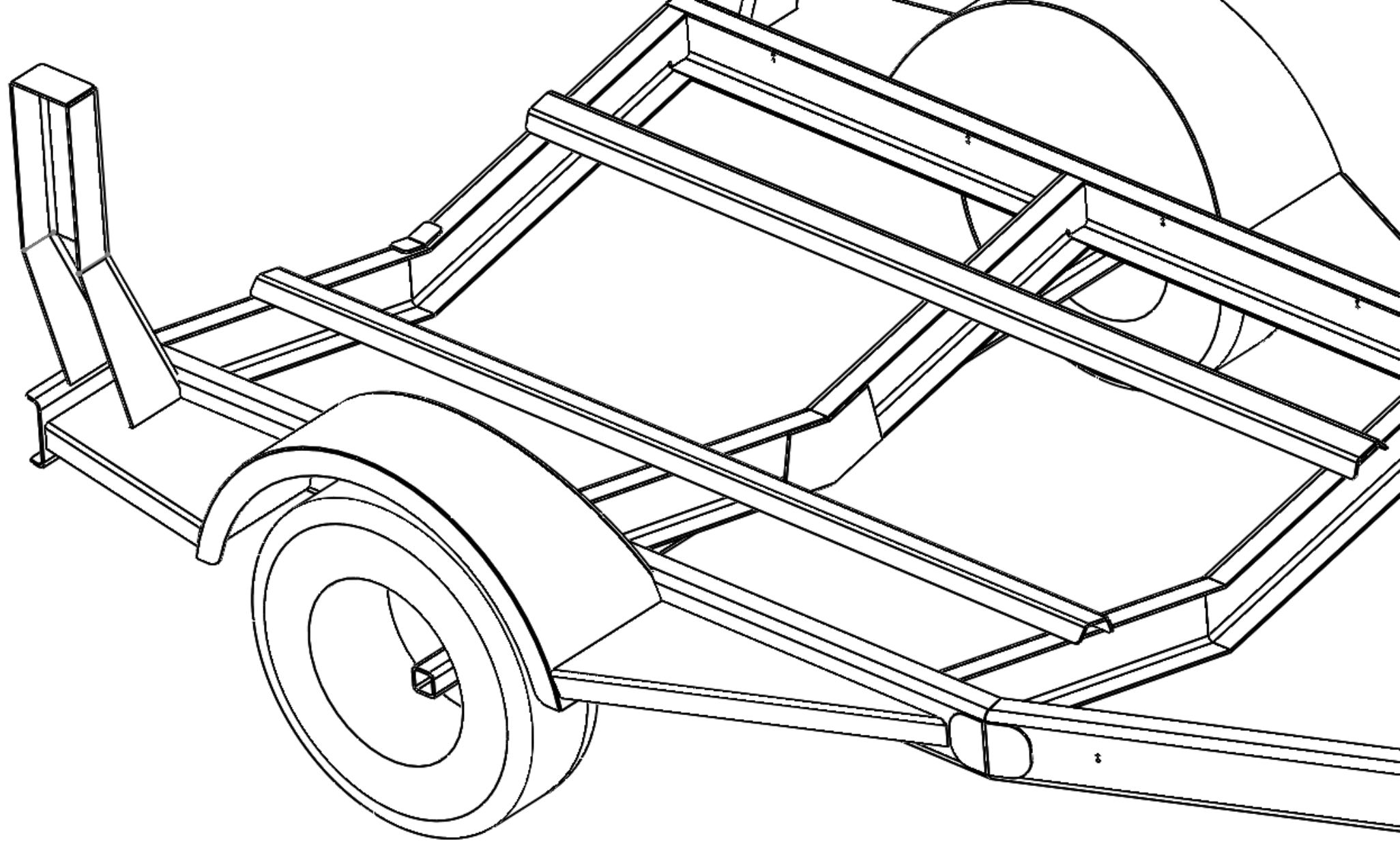
Winch cable hole

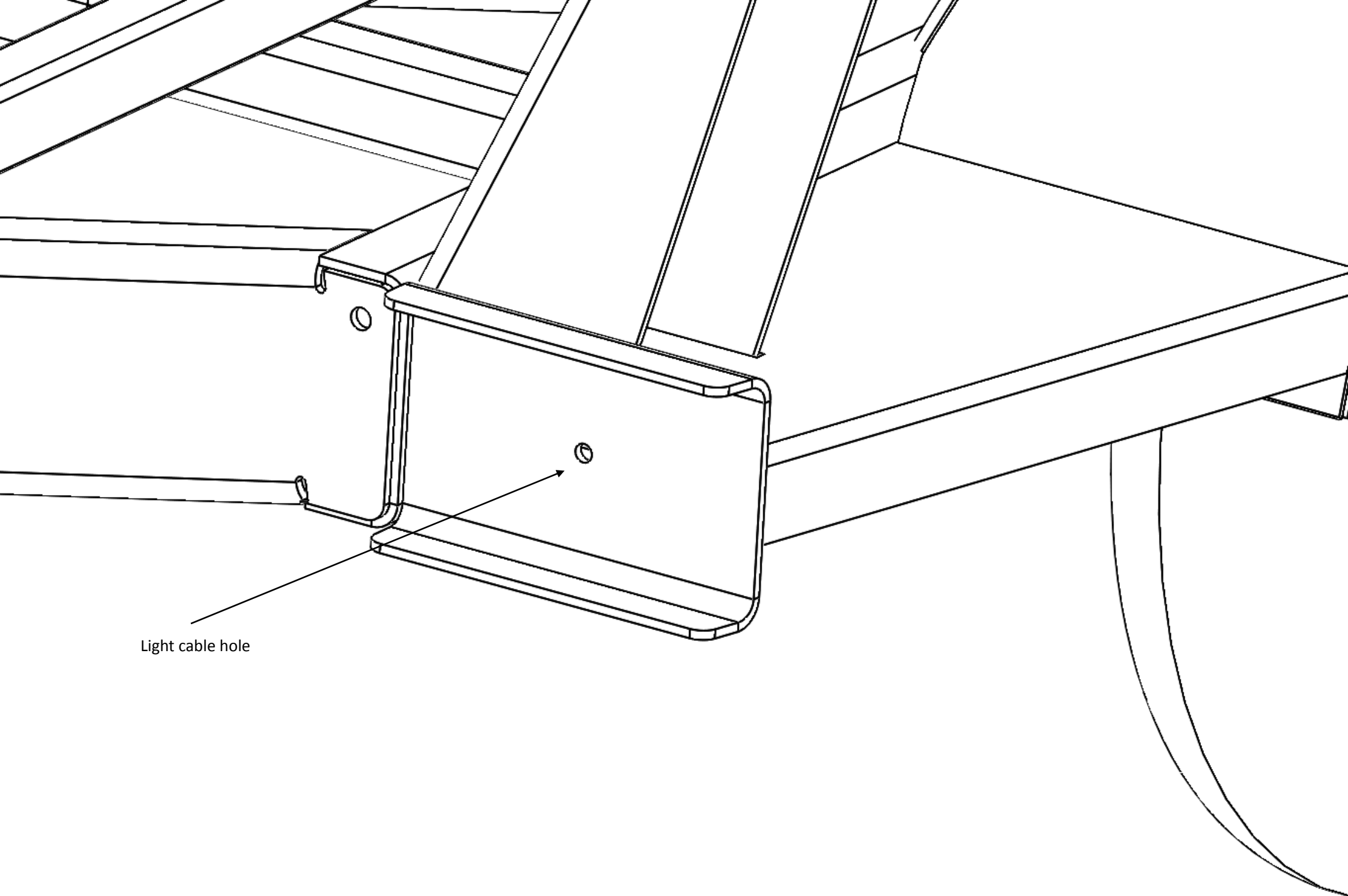
Gusset plate

Note alignment hole in drawbar beams here for angled beams

Drawbar top plate

Weld stringer in to reinforce coupling mounting area. Weld it to the top plate of the drawbar before tacking top plate on.





Light cable hole